

Amendments to the Specification:

Please amend the specification as follows:

Please replace paragraph 0022 with the following rewritten paragraph:

Referring to FIGS. 1-7B, there is shown a first ~~first~~ embodiment of the present invention. Referring to FIG. 6, before describing an extrusion molding system, a window molding 10 is described. The window molding 10 has a sectional shape successively changed along the length direction. The window molding 10 comprises a design-part skin A, a design-part main body B, a glass opening C, a seal lip E, each having a given sectional shape along the length direction, and a water guide D having a sectional shape continuously changed along the length direction. The design-part skin A is formed of ionomer or ethylene-acrylic acid copolymer or thermoplastic elastomer of about D40-70 hardness such as TPO, SBC or the like. The design-part main body B, glass opening C, and water guide D are formed of thermoplastic elastomer of about A80-90 hardness such as TPO, SBC or the like. The seal lip E is formed of thermoplastic elastomer of about A50-70 hardness such as TPO, SBC or the like. Due to its corrosivity and low thermostability, PVC is rather unsuitable for application in the present invention using a gear pump.

Please replace paragraph 0039 with the following rewritten paragraph:

Referring to FIG. 2, the openings 12c, 12d are described in detail, since the amounts of resin supplied thereto vary with time. The position of the movable die 3 is vertically controlled to change the sectional area ~~[[are]]~~ of the opening 12d (which corresponds to the first sequence control). Further, the rotation speed of the gear pump 7 is controlled in accordance with the magnitude of the sectional area of the openings 12c, 12d (which corresponds to the second sequence control), thus adjusting accurately the amount of resin to be supplied to the openings 12c, 12d. The gear pump 7 is higher than the extruder 5cd in proportionality and responsivity of the change in discharge amount, allowing the following with respect to an abrupt feed change of resin. Still further, the rotation speed of the extruder 5cd is controlled in synchronism with the control of the rotation speed of the gear pump 7 (which corresponds to the third sequence control). Then, if the timing of starting/stopping the extruder 5cd is advanced, stable control can be achieved with less pressure variations at the inlet of the gear pump 7. Furthermore, the rotation speed of the extruder ~~extrude~~ 5cd is controlled to maintain roughly constant the pressure indicated by the resin pressure gauge 13

at the inlet of the gear pump 7 (which corresponds to the feedback control). With this, the extruder 5cd can feed an amount of resin corresponding to the discharge amount of the gear pump 7. When having greater time lag of supply of resin from the extruder 5cd and greater rate of change of the sectional area of the opening 12d, difficult following of the rotation speed of the extruder 5cd may occur. Such inconvenience can be removed by applying the third sequence control and the feedback control in combination.